

# Miru

1 month Menicon

[ Product Guide ]

To see, is to discover.  
To see, is to be moved.  
To see, is to laugh.  
To see, is to question.  
To see, is to understand.  
To see, is to share.

From the time we open our eyes in the morning,  
until we close them again at night, our days—  
and our lives—are defined by what we see.

That's why we chose Miru—a Japanese word  
meaning "to see"—as the global brand name  
for our visionary new range of contact lens products.

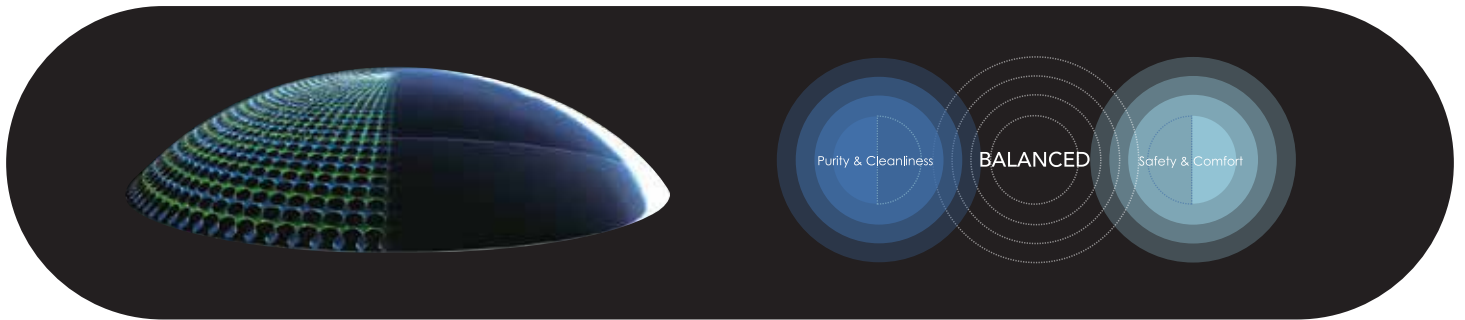
Together with the other products in the Miru line,  
they are designed to change the way you see the world forever.

Miru  
by Menicon

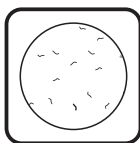
**Miru**  
1 month Menicon



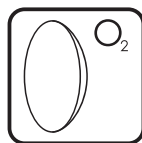
## Key Characteristics



1month Miru is designed with balanced properties which support our aim to provide the best possible monthly contact lens for both eye care practitioners and their patients. Offers the best possible wearing experience for patients whilst providing an exceptional level of safety.



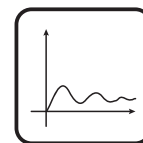
Low Bacterial  
Adhesion



Optimal Corneal  
Oxygenation



Minimal Lipid  
Deposition

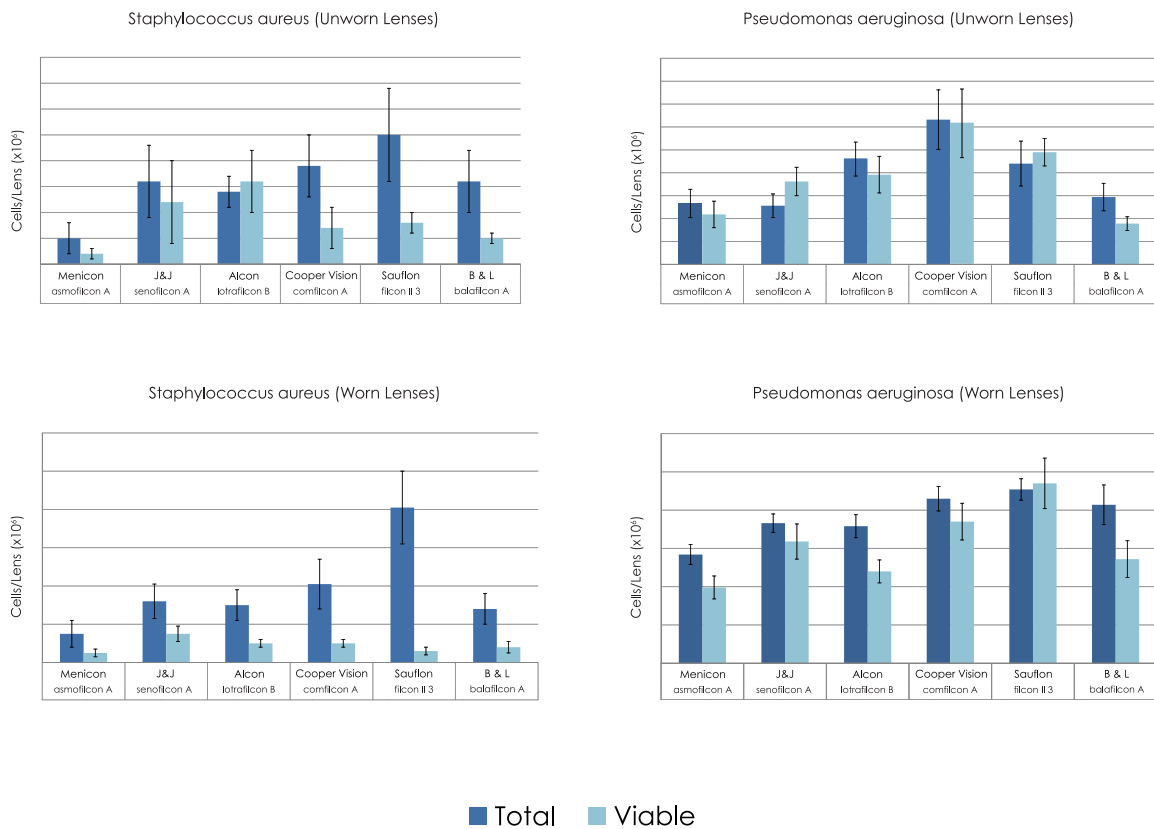


Minimal  
Sensitivity

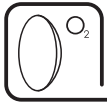


## SAFETY FIRST

Menicon has developed a unique and highly sophisticated surface technology as part of its ongoing aim to provide a safer and cleaner contact lens wearing experience. 1month Miru, asmoofilcon A material demonstrated the lowest level of bacterial adhesion to the lens surface when compared with five commercially available silicone hydrogel contact lenses.

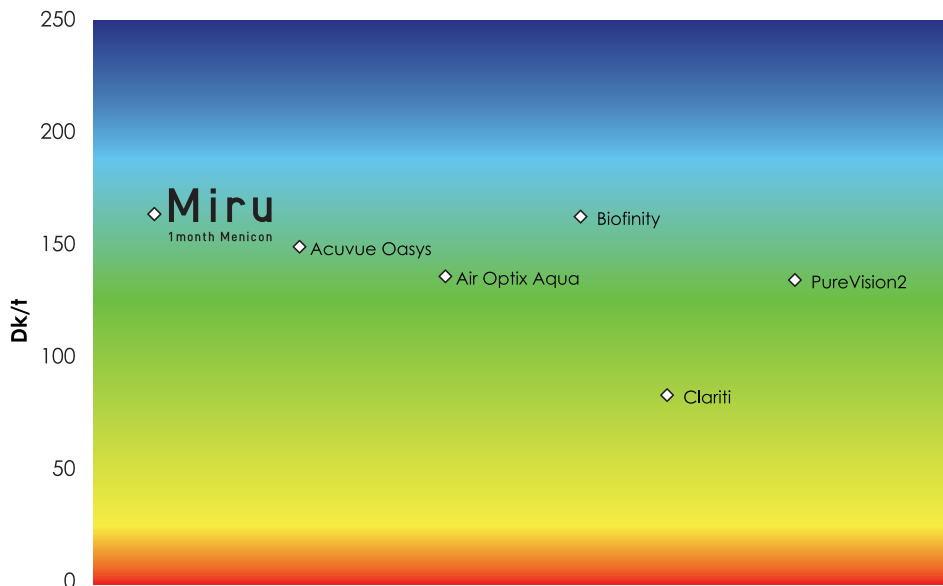


Source: Vijay et. al. Bacterial Adhesion to Unworn and Worn Silicone Hydrogel Lenses. Optom Vis Sci 2012;89:1095-1106

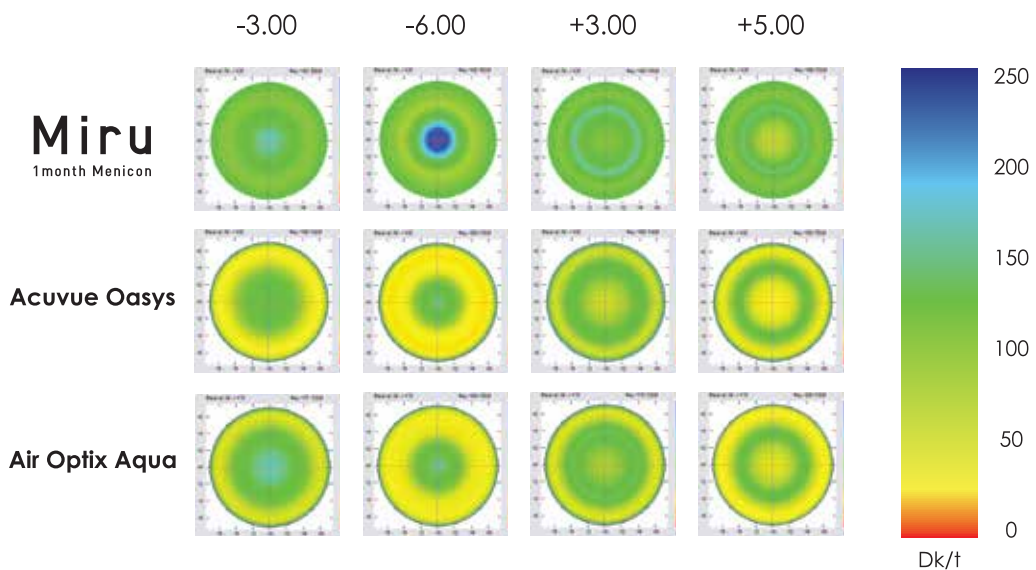


## OXYGEN TRANSMISSIBILITY

1month Miru silicone hydrogel contact lens has one of the highest levels of oxygen transmissibility (161 Dk/t) amongst all commercially available lenses today. It is well above that recommended for safe daily and even extended wear of contact lenses. Furthermore, Menicon has focused on a material and lens design combination that provides a constant higher level of averaged oxygenation across the entire cornea surface. Such attention to balancing design and material is key to providing a safer lens wearing experience.



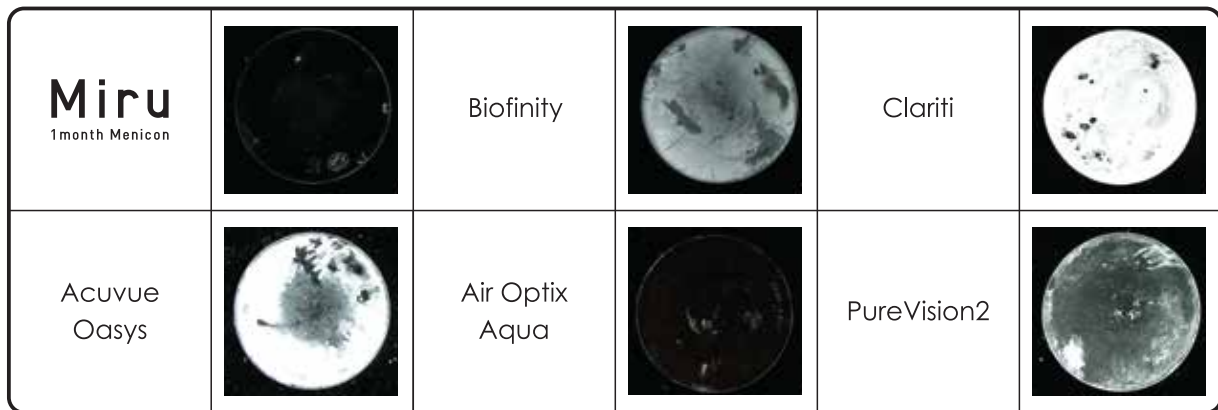
Maximum corneal oxygenation across the relevant areas of the lens and over the entire power range





## RESISTANCE TO LIPID DEPOSITION

1month Miru has a greater resistance to lipid deposition in comparison to five other popular silicone hydrogel contact lenses. The greater resistance to deposition found with 1month Miru is likely to result in lower levels of discomfort, visual disturbances, inflammation of the ocular surface and lens spoilation in comparison to the other silicone hydrogel contact lenses that were examined.



**Source:** Menicon data on file

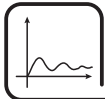
**Method**

SiHLS were immersed in 1.5mL molten Pharmasol\* for 3hrs at 60°C, rubbed with MeniCare Soft multipurpose solution (Menicon) 20 times. Subsequently, lipid deposition resistance was visually assessed at room temperature.

\*Pharmasol, a wax-like compound, was used as a marker for lipid deposition.

White areas seen on lenses represent Pharmasol deposits

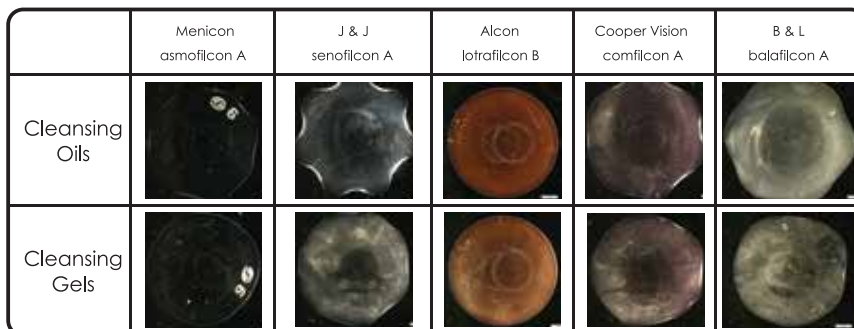
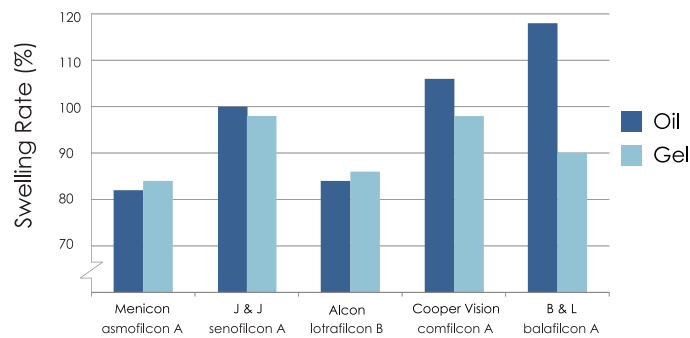
Product	1month Miru	Biofinity	Clariti	Acuvue Oasys	Air Optix Aqua	PureVision2
Material	asmofilcon A	comfilcon A	filcon II 3	senofilcon A	lotrafilcon B	balafilcon A
Water Content (%)	40	48	56	38	33	36
Center Thickness (mm @ -3.00D)	0.08	0.08	0.07	0.07	0.08	0.07
Dk/t (@ -3.00D)	161	160	86	147	138	130
Surface Treatment	Yes MeniSilk™ & Nanogloss™ Technology	No AQUAFORM™ Comfort Science™	No	No Hydraclear Plus Technology	Permanent biocompatible plasma treatment non ionic	Yes



## THE EFFECT OF COSMETIC REMOVERS

Contact lenses are frequently used in conjunction with other face and eye cosmetic products, which can produce some sensitivity problems. However, 1month Miru has shown minimal sensitivity in such circumstances. An in-vitro study investigated the effect of cleansing agents on 1month Miru and other silicone hydrogel lenses. Overall, a greater swelling rate was observed when lenses were soaked in cleansing oils in comparison to lenses soaked in cleansing gels, although this difference was negligible for asmoofilcon A and lotrafilcon B lenses. Differences between lenses in swelling rate due to deposition and absorption of eye cosmetics might be related to differences in hydrophilic characteristics between lenses. The results of this study should help eye care practitioners in selecting the most appropriate contact lens to minimize deformation, degeneration and swelling of silicone hydrogel contact lenses due to deposition and absorption of cleansing agents. Additionally, the results of this study also highlights the importance of removing contact lenses before the use of cleansing agents.

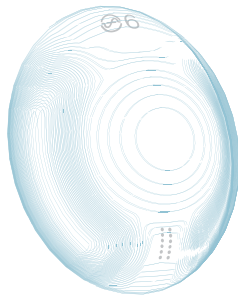
Cleansing Oil vs Gel



**Source:** Inaba M. Silicone Hydrogel Lenses and the Issue of Cosmetics. J Jpn CL Soc 55 Supplement S14-S18 2013

# Miru 1month Menicon for Astigmatism

Thinner back toric design



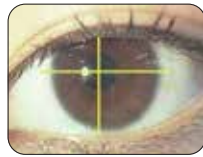
## Double vertical asymmetric slab-off \*

- To harness the natural lid force

## Horizontal (Right and Left) peripheral ballast

- Prism free optic zone (O.Z.)
- Independent peripheral design from O.Z.

Anatomic profile



The eyelids natural coverage of the cornea is asymmetric where the upper lid covers more of the cornea than the lower lid.



\*

The double vertical slab off fits to the asymmetric lids anatomy to prevent axis rotation and to optimise lens centration.

## NOTE



**TIP:** Because of the vertical asymmetric design, 1month Miru for Astigmatism should be placed in the eye with the number 6 logo at the top, and the axis guide mark at the bottom.

Lens Centration • Axis Stabilization • Easy Fitting

## Maximum Transmissibility

Miru  
1month Menicon  
for  
Astigmatism

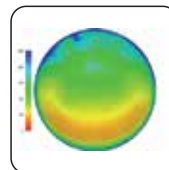
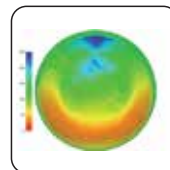
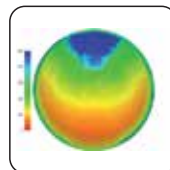
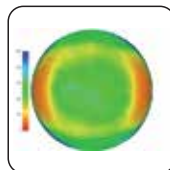
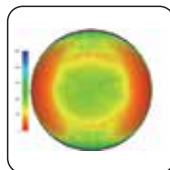
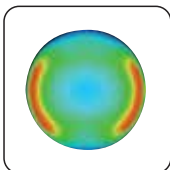
ACUVUE® ADVANCE®  
FOR ASTIGMATISM

ACUVUE® OASYS®  
FOR ASTIGMATISM

PUREVISION®  
TORIC

AIR OPTIX™  
FOR ASTIGMATISM

BIOFINITY®  
TORIC

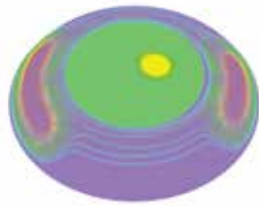


1month Miru for Astigmatism has a prism free optic zone (O.Z.) and asymmetric slab off profile which ensures maximum oxygen transmissibility over the cornea.

Transmissibility colour maps from different toric design lenses  
(Power: -3.00 D Cyl: -1.25 D Axis: 180°)

Source: Menicon data on file

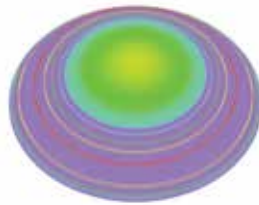
High multifocal design



High add design utilizes a double slab-off to prevent rotation and maintain a comfortable field of vision.

When viewing at short distances, the pupil contracts and is located downward nasally. The high add design covers a certain range of powers and has a decentered optic zone to achieve an effective usage of the near vision zone. When viewing at long distances, the relative portion of the near vision zone covering the pupil decreases, reducing interference from the near vision zone and providing favorable long distance vision. Conversely, when viewing at short distances, the portion of the near vision zone covering the pupil increases, reducing interference from the distance vision zone and providing favorable long distance vision.

Low multifocal design



The 3 zones are designed in an optimal balance to control the depth of focus to provide a natural vision between near and far vision

Zone	Characteristics
Near Vision Zone	Allows for natural vision from close up to computer screen distance
Central Zone	Has a power profile similar to spherical lenses which allows far vision without discomfort
Far Vision Zone	Reduces excessive minus powers and controls over refraction



# Product Specification

Product		Mirru 1 month Menicon	Mirru 1 month Menicon for Astigmatism	Mirru 1 month Menicon Multifocal
Design		Sphere	Toric	Progressive (Low) Bi-Focal (High)
Diameter		14.0mm		
Base Curve		8.30mm / 8.60mm		
Power		+6.00D to -13.00D 	0.00D to -10.00D 	+6.00D to -13.00D 
Cylinder		-0.75D, -1.25D, -1.75D		
Axis		10°, 20°, 80°, 90°, 100°, 160°, 170°, 180°		
Lens identification code for reference		 B.C. 8.30	 B.C. 8.60	 High Design (Add +2.00)
Lens design		$161 \times 10^{-9} \text{ (cm/sec)} \cdot (\text{mL O}_2 / (\text{mL} \cdot \text{mmHg}))$ 0.08mm @ -3.00D		
Packaging		<ul style="list-style-type: none"> <li>• 3 lenses pack</li> <li>• 6 lenses pack</li> </ul> Menicon blister pack	<ul style="list-style-type: none"> <li>• 6 lenses pack</li> </ul> Menicon blister pack	<ul style="list-style-type: none"> <li>• 6 lenses pack</li> </ul> Menicon blister pack
Recommended wear schedule		<ul style="list-style-type: none"> <li>• 1 month replacement</li> <li>• Daily wear</li> </ul>		